

(B)

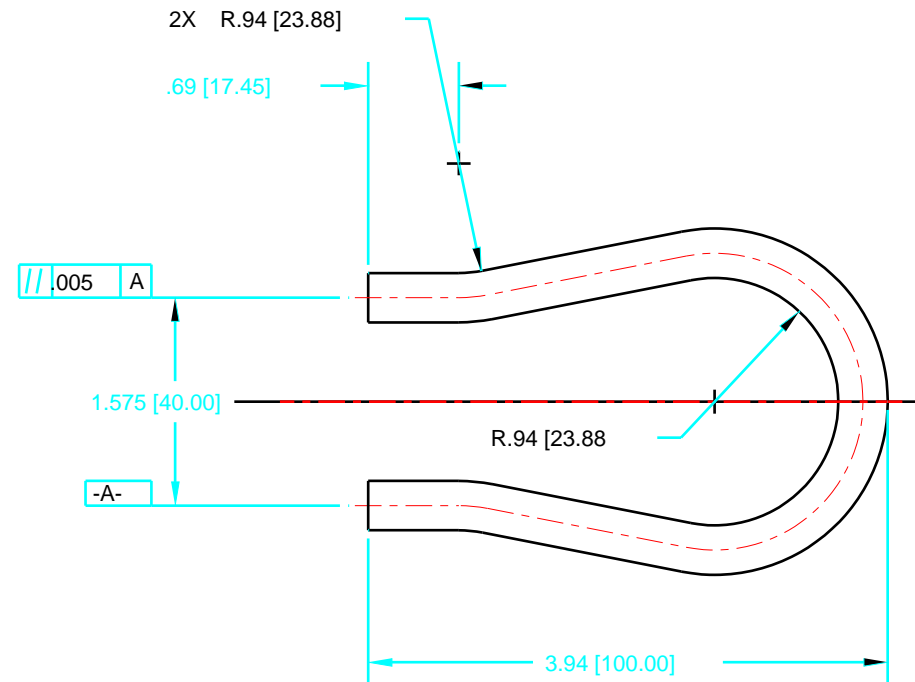
PLOT SCALE: 1=1

DWG. SCALE: 1

A13481

NOTES:

1. HIGH QUALITY FULLY ANNEALED SEAMLESS TYPE 316, AUSTENITIC STAINLESS STEEL HYDRAULIC TUBING ASTM A212, A269 OR EQUIVALENT. HARDNESS Rb80 OR LESS. TUBING TO BE FREE OF SCRATCHES. O.D. TOLERANCE NOT TO EXCEED $-.003$
2. USE PROPER TUBE BENDER TO BEND THE TUBE. KEEP THE TUBE ENDS STRAIGHT AND PROPER ROUNDNESS WITHOUT SCRATCHES.
3. BOTH I.D. AND O.D. OF TUBE SHOULD BE DEBURRED AFTER CUTTING.
4. ALL DIMENSIONS WITH [] ARE MILLIMETERS AND FOR REF. ONLY



ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .X - .03 [.7620] .XX - .01 [0.25] .XXX - .005 [0.127] SURFACE ROUGHNESS 125 REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER A13481	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
DRAWN BY MUSCIA		DATE 9/21/93	CHIEF DESIGN ENGINEER	DATE
CHECKED BY			GP LEADER	
DESIGNER MUSCIA			PROJECT MGR.	
RESPONSIBLE ENGINEER			APPROVED/RELEASED	
MATERIAL SST 316 .375 O.D. X .035 WALL X 8.844 LG.		SCALE 1:1	SIZE B	DRAWING NUMBER P4102020106-200001-00
DO NOT SCALE DRAWING		SHEET 1 of 1		

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				